Work Order ID 54074

November 26, 2009 2:44:16 PM

Item ID: D3833-1 **Accept** **Setup Start** **Stop**

Revision ID: A

Item Name: Mesh (Base End Face)

Start Date: 25/11/2009 **Start Qty:** 6.00 **Cust Item ID:**

Required Date: 03/12/2009 **Req'd Qty:** 6.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** RL **Date:** 09-11-26 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Draw Nbr	Revision Nbr
D3833	Rev A

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	FLOW WATER JET	0.00				HB 9-12-2			
Waterjet	**Memo**	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3833 ☐Dwg Rev: A ☐Prog Rev: A ☐2-Deburr if necessary					6			
110	QC2- Inspect parts off machine FAI/FAIB	0.00				HB 9-12-2			
QC	**Memo**	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00				(6)	4		
QC	**Memo**	0.00							
Quality Control									

2) Sorhlos

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Work Order ID 54074

November 26, 2009 2:44:17 PM

Item ID: D3833-1
Revision ID: A
Item Name: Mesh (Base End Face)
Start Date: 26/11/2009 **Start Qty:** 6.00
Required Date: 03/12/2009 **Req'd Qty:** 6.00
Reference:

Accept

Setup Start
Stop

Cust Item ID:
Customer:

Run Start
Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: WA	0.00				6			
Packaging	**Memo**	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

SAD 09-12-03

09/12/07

MF 09-12-07

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Picklist Print

November 26, 2009 2:44:24 PM

Work Order ID: 54074

Parent Item: D3833-1RevA

Parent Item Name: Mesh (Base End Face)

Start Date: 26/11/2009 **Required Date:** 03/12/2009

Comments:

Start Qty: 6.00 **Required Qty:** 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	373.5206	13.6427			

Expanded Metal Flat SS

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	373.5206065	
110134	3.4	
111630	1.85	
111956	0.000017	
112147	9.4736E-06	
112311	0.9205	
112707	26.6203	
112949	74.31248	
113205	266.4173	

AB 9-12-2

6

112707

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	54074
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

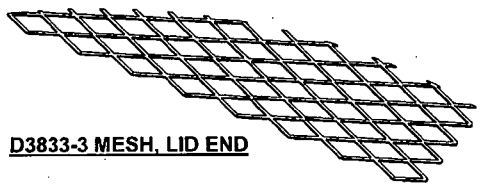
FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [ ] Prototype

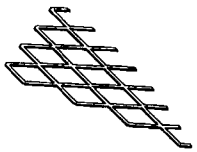
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.63	+/-0.030	12.626	X			
24.63	+/-0.030	24.626	X			

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	9-12-2	Date:	09/12/03	Date:	N/A

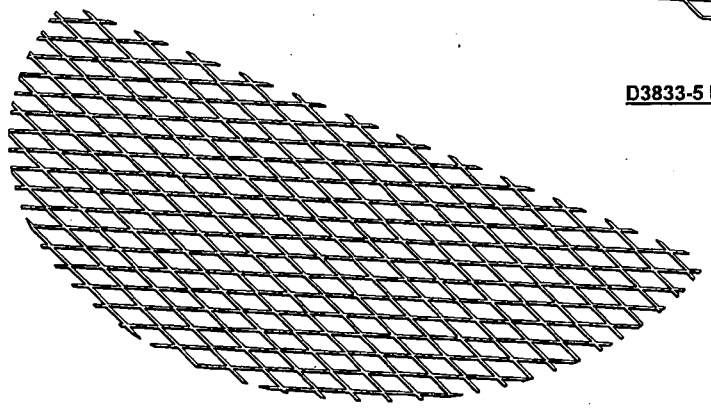
Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

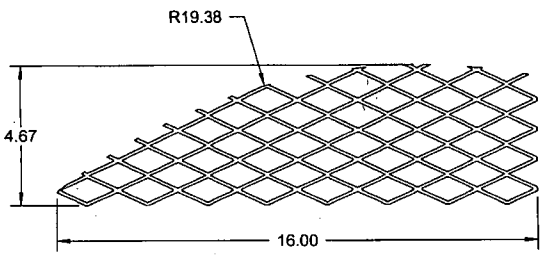
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 54074
BI 09-11-26

RELEASED
08/11/16 MP

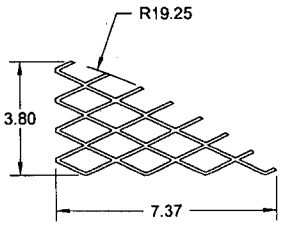
NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	MB	08.09.23

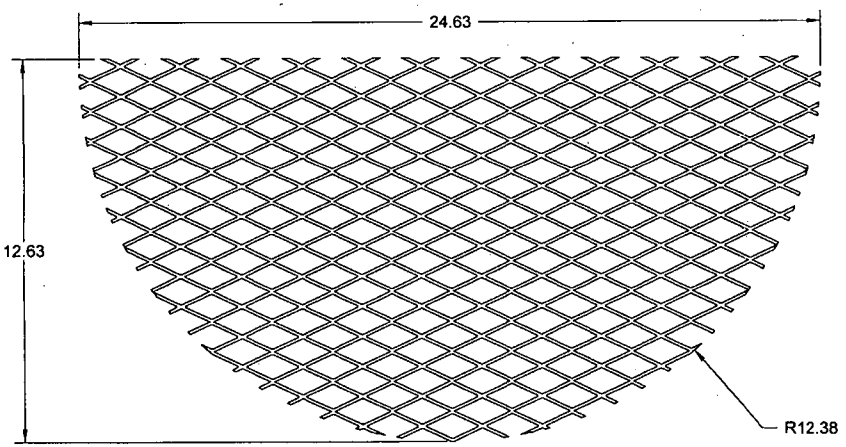
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D3833 — REV. A — SHEET 1 OF 2
MFG. APPR.		
APPROVED		TITLE: MESH, BASKET END — SCALE: NTS
DE APPR.		
DATE	08.09.23	



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

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WITHOUT NOTICE
WORK ORDER
NO. 54074

RELEASED
28/11/8

DESIGN		**DART AEROSPACE LTD**	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
DATE 1	08.09.23		